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Uncertainty in ammonia flux measurement systems

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Abstract. Uncertainty analysis was performed on an ammonia sampling and analyzing system by using the first order Taylor series techniques. The system included analyzers, mass flow controllers, calibration gases, and analog outputs. The uncertainty was found to be 9.4% when measuring a 40 ppm ammonia stream with a 50ppm span. Uncertainty analysis was performed with a higher purity gas and a higher quality (lower uncertainty) flow meter to determine the reduction in uncertainty of the system. The uncertainty of the higher quality gas and flow meter were reduced to 8.3% at 40 ppm with a 50 ppm span. The overall uncertainty reduction comes however with increased costs due to instrumentation and quality control.

Keywords. Uncertainty, ammonia, flux chamber, sensitivity, equipment performance, air quality, air pollution

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Introduction

Scientists, engineers, and policy makers must understand the reliability of air quality data. In particular scientists and engineers use the reliability of data in the determining of emissions. The data must be reported with its uncertainty limits so that practitioners can understand and use what was learned from the study. Policy makers must understand the credibility of the data in order to make sound policy decisions.

One method of showing the reliability of data is by reporting the uncertainty. Uncertainty is defined as the interval about the measurement or result that contains the true value for a given confidence interval (ASME, 1998). Uncertainty arises as a result of random errors. Measurement uncertainty may be grouped into two main categories: those evaluated by statistical methods and those evaluated by other means. These groups are often referred to as type A and type B, respectively.

An error is defined as the difference between an individual result and the true value (Eurachem/Citac, 2000). Errors cannot be known exactly. A system may have a large uncertainty and a small random error value. For this reason, statistical distribution is often applied to a collection of errors. Three types of error are involved in measurement systems. Random errors arise from unpredictable variations in the quantity measured. These errors give rise to variations in repeated observations of a measurand. Systematic errors arise from factors that create a shift in the measured quantity from the actual quantity. Systematic errors are independent of the number of observations. Systematic errors may be constant over a range or vary in a predictable manner. The third type of error, spurious error, is an error which invalidates the measurement. This error arises from instrument malfunction or human error. Bias is different from uncertainty in that bias is a result of systematic error and can be corrected through calibration. A correction factor is often used to correct for biases.

Every engineering system has uncertainty associated with it. In gas sampling, uncertainty is often associated with instrumentation and flow. Current focus at the Center of Agricultural Air Quality Engineering and Science (CAAQES) at Texas A&M University is the development of an uncertainty budget for the gas sampling equipment. The uncertainty budget may be used to define areas of improvement in instrumentation. The objective of this paper is to perform an instrumentation uncertainty analysis of a sampling setup used to measure ammonia emissions. The paper does not provide system uncertainty which includes the uncertainty associated with removing bias from the chamber and lines used to convey the gas.

Background

Flux chambers have been used by several researchers to determine gaseous emissions. Kienbusch developed a user's guide (1986) for the use of the chamber. The chamber is the form of a continuously stirred reactor. In CAAQES's ammonia (NH₃) emission protocol, the flux chamber method involves pumping zero air into the chamber at a flow rate of 7 L/min. Zero air is a form of purified air such that no detectable ammonia is present in the incoming gas stream. The chamber is vented to the atmosphere with 2 L/min extracted by a Teflon vacuum pump to the sensor. Zero air is generated with a zero air generator (Model 737-12, AADCO Instruments, Village of Cleaves OH). A chemiluminescence analyzer (Model 17C, Thermo Corp., Franklin MA) is used to measure the concentration of ammonia in the chamber. The sampling setup is presented in figure 1.

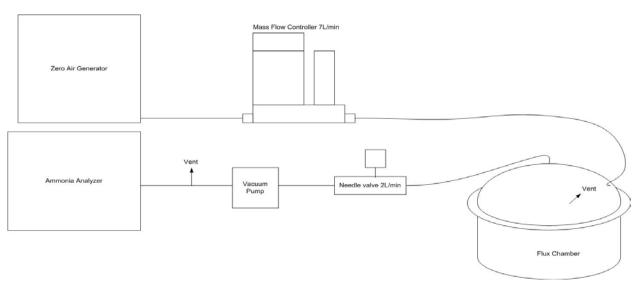


Figure 1. Ammonia analyzer setup

The chemiluminescence analyzer measures the luminescence produced by reacting nitric oxide (NO) with ozone (O₃). The reaction produces light which is directly proportional to the concentration of NO.

$$NO + O_3 \rightarrow NO_2 + O_2 + h\nu \tag{1}$$

Nitrogen oxides (NO_x) are converted to nitric oxide in a molybdenum converter heated to approximately 325°C. Total nitrogen (N_t) is converted to nitric oxide in a stainless steel converter heated to approximately 750°C. The concentration for NO_x , and N_t are multiplexed within the analyzer to obtain the concentrations of NH_3 and nitrogen dioxide (NO_2). To obtain the NH_3 concentration, the NO_x concentration is subtracted from the N_t concentration. To obtain the NO_2 concentration, the NO concentration is subtracted from the NO_x concentration. The analyzer sequentially measures the NO_x , and N_t concentrations.

Calibration of the chemiluminescence analyzer is performed on a weekly basis. The Standard operating procedure used to calibrate is outlined in the 17C Instruction manual (Thermo, 2001). In the procedure, the zero point is calibrated first, followed by each of the individual calibration gases. Each calibration gas (NO, NO₂,and NH₃; Praxair, Los Angeles CA) has a concentration of approximately 50 ppm and an uncertainty of 2%. Each gas is balanced in nitrogen. When calibrating the chemiluminescence analyzer, several constants are set. The equations used by the analyzer are presented below. In each case, the analyzers are single point calibrated at 80% of the span (maximum set point) onsite with each piece of equipment running for at least 24 hours before calibration. Each calibration stage is run until the values have stabilized for more than 10 consecutive readings. At least 20% zero air is input into the analyzer when calibrating. This allows oxygen to enter the converters to allow the reactions to take place. Multipoint calibrations are completed before and after each sampling venue or once per month (whichever is less). The multipoint calibration is performed using concentrations of 20%, 40%, 60%, and 80% of the span.

$$NO = a_1 * x_{NO} - b_1 + \varepsilon_1$$

$$NO_x = a_2 * x_{NO_x} - b_2 - a_7 * x_{NH_3} + \varepsilon_2$$
(2)

$$N_{t} = a_{5} * x_{N_{t}} - b_{3} + \varepsilon_{3}$$
(4)

$$NO_{2a} = a_3 * (NO_x - NO)$$
(5)

$$NO_{2b} = a_4 * (NO_x - NO)$$
 (6)

$$NH_3 = a_6 * (N_t - NO - NO_{2b})$$
 (7)

where:

NO = concentration reading of NO {ppb}

 NO_x = concentration reading of NO_x {ppb}

 NO_{2a} = concentration reading of NO_2 {ppb}

NO_{2b} = concentration of NO₂ converted in SS converter {ppb}

 $N_t = \text{concentration reading of } N_t \{ppb\}$

NH₃ = concentration reading of NH₃ {ppb}

 $x_n = measured concentration of input gas {ppb}$

 $a_n = \text{span calibration}$

 $b_n = Zero calibration$

 ε_n = instrument measurement errors

System biases furthermore include system response and concentration biases in the chamber. Each of the biases is likely to have some uncertainty surrounding the correction factor. The concentration biases within the chamber and tubing include ammonia emission suppression, adsorption, and interferences. Results from Mukhtar et. al(2003) show that bias due to adsorption of ammonia on polymer tubing is negligible. Current work by Capareda et. al(2004) indicates that adsorption of ammonia on the chamber constitutes less than an 8% negative bias. The response time of the system is a bias that is minimized as the system reaches stability. Measurements taken in the stabilizing range must be corrected for the system response. The chamber and tubing represent a first order response. Therefore the ammonia concentration at a given time is defined as

$$C(t) = C_0 + C_{\infty}(1 - \exp(t/\tau))$$

Where:

C(t) = concentration at time t

 C_0 = concentration at time t = 0

 C_{∞} = Concentration after system reaches stability

t = time

 τ = time constant

Methodology

The calibration setup for the analyzer consists of 2 mass flow controllers (Model GFC 17, Aalborg, Orangeburg NY) that control the zero air and calibration gas flow rates. A static mixing tube (Model ½-80-PFA-12-2, Koflo, Cary IL) is used to insure that the calibration and zero air were well mixed. Figure 2 shows the calibration setup for an analyzer.

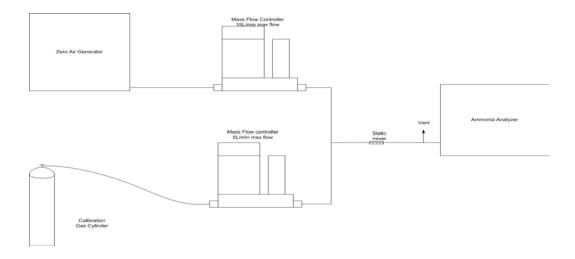


Figure 2. Calibration setup for ammonia analyzer

Uncertainty of the instrument was performed using the law of propagation of uncertainty (type B analysis). The law of propagation of uncertainty is based upon the first order Taylor series approximation of the measurand 'y' as determined to be a function of 'n' other quantities (Taylor & Kuyatt, 1994). The law of propagation of uncertainty allows individual standard uncertainties to be collected to determine the combined standard uncertainty of the system. Equation 8 below shows how the combined standard uncertainty is obtained. All uncertainties placed in equation 8 must be standard uncertainties, expressed as the standard deviation (EURACHEM/CITAC, 2000). By using a first order Taylor series, each error is assumed to be independent. This is likely not true in the analyzer. Thus the first order Taylor series will over estimate the uncertainty.

$$u_{c}(y(x_{1}, x_{2},...)) = \sqrt{\sum_{i=1}^{n} c_{i}^{2} u(x_{i})^{2}}$$
(9)

where:

 $u_c = combined uncertainty$

 $y(x_1, x_2,...)$ = function with several input variables x_n

 c_i = sensitivity coeffecient

 $u(x_i)$ = uncertainty of input variable

The sensitivity coefficient is obtained by evaluating the partial differential of y with respect to x_i as shown in equation 9.

$$c_{i} = \frac{\delta y}{\delta x_{i}} \tag{10}$$

Results & Discussion

Both biases and uncertainties exist within the sampling and analyzing system. These biases and uncertainties can be part of the entire system or just the instrumentation. Often uncertainty analysis is performed solely on the instrumentation. Instrumentation biases include analyzer constants and analyzer response. Uncertainties from the system arise from instrumentation, calibration gases, data analysis and processing, presentation and interpretation of results, and uncertainty in correction factors.

The uncertainty due to instrumentation for the system is generated from three major components: the analyzer, analog inputs and outputs, and flow meters. Each component's data sheet contains the necessary information to estimate the instrument uncertainty. Table 1 below shows the uncertainty levels for each of the components. Additionally, the uncertainty levels for the calibration gasses are each 2% of the reported concentration.

Table 1.	Uncertainty	Levels for	Instrumentation
----------	-------------	------------	-----------------

				Reported	Uncertainty	Standard	
Manufacturer	Component	Model	Uncertainty type	uncertainty	distribution	Uncertainty	Notes
National	Field point	FP-AO-210	Gain	0.40%	normal	0.20%	а
Instruments	module		Offset	14mV	normal	7mV	
Aalborg	Mass flow	GFC-17	Accuracy	0.5% FS	normal	0.25% FS	b
	controller		Repeatability	1.5% FS	normal	0.75% FS	
Thermo	Ammonia	17C	Linearity	1% FS	normal	0.5% FS	С
	analyzer		Span drift	1%FS	normal	0.5% FS	
			Zero drift	1 ppb	normal	0.5 ppb	
			Zero noise	0.5 ppb	normal	0.25 ppb	
			Lower detectable limit	1 ppb	normal	0.5 ppb	
a. (National Inst	truments, 2004	.)					
b. (Aalborg, 200	02)						
c. (Thermo, 200	01)						

The uncertainty of the ammonia analyzer presented in Table 1 is the uncertainty of the sensor. Since the analyzer multiplexes to obtain the ammonia and NO_x readings by difference, the total uncertainty must be taken into account. Each uncertainty was assumed to be normally distributed. The reported uncertainty was assumed to represent a 95% confidence interval. This corresponds to the range of values two standard deviations from the mean. The standard uncertainty for a normal distribution is one half of the reported uncertainty (Eurachem/CITAC, 2000). The standard uncertainty represents the range of values one standard deviation from the mean.

The results of the uncertainty analysis are presented in table 2. The table presents the uncertainty of the instrument based on a 50 ppm full scale setting. The analyzer has approximately a 9.4% uncertainty when measuring 40 ppm with a 50 ppm full scale setting. This nine percent uncertainty is acceptable for most cases. Since only a first order Taylor series is used, the uncertainty of the analyzer is likely to be overestimated. Further work to determine a better estimate sensitivity of the uncertainties is required. The detailed uncertainty analysis is presented in Appendix A.

Table 2.	Instrument	t uncertainty for	ີ 50 ppm fເ	ull scale range.
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Concentration	Uncertainty					
[ppm]	[ppm]	% of reading				
0	3.12					
5	3.13	62.7%				
10	3.17	31.7%				
20	3.30	16.5%				
30	3.50	11.7%				
40	3.78	9.4%				
50	4.10	8.2%				

If 9.4% is unacceptable, one or more of the components may be replaced with a component with less uncertainty. Each component was analyzed based on cost to replace and the uncertainty reduction. After examining the components, the mass flow controller is likely to decrease uncertainty the most for the least cost since replacement of the analyzer is cost prohibitive. By changing to a flow meter that has a 0.5% uncertainty, the system uncertainty is reduced to 8.7% for 40 ppm on a 50 ppm full scale range. Another area of improvement is a higher quality calibration gas. By changing to 1% uncertainty calibration gases, the system uncertainty is reduced to 9.1% (40 ppm @ 50 ppm full scale). By changing both the flow meter and the gas, the system uncertainty may be reduced to 8.3% (40 ppm @ 50 ppm full scale). The slight uncertainty reduction is met with a considerable cost and must be taken into account when budgeting for system uncertainty.

Conclusions

An essential item in an engineer or scientist's toolbox is uncertainty analysis, which allows an uncertainty interval to be placed on the results of a study. When information is transferred to the scientific community, uncertainty intervals allow the reader to assess the quality of data taken. In air pollution engineering, results of a study are often used to make policy decisions. Reporting the uncertainty with the results allows the policymakers to make sound decisions regarding emissions. The proper ranges must be used with the instrumentation to ensure a reasonable uncertainty. Results from this study suggest a 9.4% uncertainty at a concentration of 40ppm on a 50ppm span. This uncertainty represents the range obtained using a first order Taylor series. This range is likely over estimated because errors are not independent within the analyzer.

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Appendix A

Detailed uncertainty budget

NH3	40000											
set	40000											
span	50000 98100											
C_cyl	96100	ppo										
NO2												
span	50000	nnh						+				
оран	55555	ppo										
NOx												
C_cyl	49700	ppb										
set	40324.54											
NO												
set	40000	ppb										
span	50000											
C_cyl	49300	ppb										
Flow												
set	7	L/min										
Concontrat	tion		95% CI		3775 404	nnh		0.4000			-	
Concentrat	UUII		90% CI		3775.484	hhn	I	9.439%	1			
								-				
NH3>26*	(Nt-NO-NO2	2h)						-				
. 11 10 au ((. v vO-IVO2	-~,						+			-	
ε	1887.742	ppb										
-	.551.172		sensitivity				sensitivity	%error (1SD)	setpoint	full scale	actual erro	r
	a6	0					Nt-NO-NO2b	0.00%	1	55415	0	
	Nt	1500.177965	1				a6	1.20%	40000		1500.178	
	NO	353.5541861	1				a6	1	0		354	
	NO2b	1089.969948	1				a6	1	0		1089.9699	
Nt>a5*(x_	_NH3+x_NC	0x)-b3+e_lin3+	e_xd3+e_z	n3+e_sd3								
3	1500.178											
			sensitivity				sensitivity	%error (1SD)		full scale	actual erro	r
	a5		80324.54				x_Nt	0.00%			-	
	e_sd3	750	1					1 0.5%		150000		
	x_NH3	750	1				a5		40000		750	
	x_Nox	750.3554912	1				a5		40324.54		750.355	
	b3	0.5	1					1	0	450000	0.5	
	e_lin3	750	1					1 0.5%	0	150000	750	
	e_xd3	0.25	1					1	0		0.25	
	e_zn3	0.5	1					1	U		0.5	
NO2h >a4	l*(NOx-NO)							-				
11020	(INOX-INO)											
ε	1089.97	nnh										
-	1000.01	error (1sd)	sonsitivity				sensitivity	%error (1SD)	setnoint	full scale	actual erro	r
	a4		324.5436				NOx-NO	0.00%		iuii scale	actual ello	•
	NOx	1031.035366					a4	0.0070	40324.54		1031	
	NO	353.5541861	1				a4		40000		354	
NO2a>a3	3*(NOx-NO)											
ε	1089.97	ppb										
		error (1sd)	sensitivity				sensitivity	%error (1SD)			actual erro	r
	a3	0	324.5436				NOx-NO	0.00%	1		0	
	NOx	1031.035366					a3		40324.54		1031.0354	
	NO	353.5541861	1				a3		40000		354	
NO: 1	*v. NO: 15	-7*v NIIIO: 1	m21	. =-0:	40							
ıv∪x> a2°	x_NOX-02-	a7*x_NH3+e_l	ııı∠+e_xd2+	-e_zn2+e_s	u∠			-				
	1031	nnh						-				
ε		error (1sd)	eo neitivit.				sensitivity	%error (1SD)	cotnoint	full cools	actual erro	
	a2	Citor (18u)	40324.54				Q_cyl/(Qcyl+Q_zero)	raciioi (13D)	setpoint 1		actual erro	•
	x_NOx	750.3554912					a2	+	40324.54		750.35549	
	b2	0.5						1	40324.54		0.5	
	a7	0.5					x_NH3		0		-	
	x_NH3	16682.44607					a7		40000		16682.446	
	e_lin2	500						1 0.5%				
	e_xd2	0.25						1	0		0.25	
			1					1	0		0.5	
	e_zn2	0.5						1 0.5%			500	
		500	1									
	e_zn2 e_sd	500										
	e_zn2 e_sd											
NO> a1*x	e_zn2 e_sd x_NO-b1+e	500 _lin1+e_xd1+e										
	e_zn2 e_sd x_NO-b1+e_	500 _lin1+e_xd1+e_ ppb	_zn1+e_sd	1								
NO> a1*x ε	e_zn2 e_sd x_NO-b1+e_ 354	_lin1+e_xd1+e_ ppb error (1sd)	_zn1+e_sd	1			sensitivity	%error (1SD)			actual erro	r
NO> a1*x ε	e_zn2 e_sd x_NO-b1+e_ 354	500 lin1+e_xd1+e ppb error (1sd)	_zn1+e_sd sensitivity 40000	1			x_NO	%error (1SD) 0.0%	1		0	r
NO> a1*x ε	e_zn2 e_sd x_NO-b1+e_ 354 a1 x_NO	500 _lin1+e_xd1+e_ ppb error (1sd) 0	_zn1+e_sd sensitivity 40000	1					40000		0	r
NO> a1*x ε	e_zn2 e_sd x_NO-b1+e_ 354 a1 x_NO b1	500 _lin1+e_xd1+e_ ppb error (1sd) 0 0 0.5	_zn1+e_sd sensitivity 40000 1	1			x_NO a1+e_sd1	0.0%	1 40000 0		0 0 0.5	r
NO> a1*x ε	e_zn2 e_sd x_NO-b1+e_ 354 a1 x_NO b1 e_sd1	500 lin1+e_xd1+e ppb error (1sd) 0 0 0.5 250	_zn1+e_sd sensitivity 40000 1 1 1	1			x_NO a1+e_sd1	0.0%	1 40000 0 0	50000	0 0 0.5 250	r
NO> a1*x ε	e_zn2 e_sd x_NO-b1+e 354 a1 x_NO b1 e_sd1 e_zn1	500 lin1+e_xd1+e ppb error (1sd) 0 0.5 250 0.25	zn1+e_sd sensitivity 40000 1 1 1	1			x_NO a1+e_sd1	0.0% 1 0.5%	1 40000 0 0	50000	0 0 0.5 250 0.25	r
NO> a1*x ε	e_zn2 e_sd x_NO-b1+e 354 a1 x_NO b1 e_sd1 e_zn1 e_zd1	500 lin1+e_xd1+e ppb error (1sd) 0 0.5 250 0.25 0.5	zn1+e_sd sensitivity 40000 1 1 1 1 1	1			x_NO a1+e_sd1	0.0% 1 0.5% 1 1	1 40000 0 0 0	50000	0 0.5 250 0.25 0.5	ır
NO> a1*x ε	e_zn2 e_sd x_NO-b1+e 354 a1 x_NO b1 e_sd1 e_zn1	500 lin1+e_xd1+e ppb error (1sd) 0 0.5 250 0.25	zn1+e_sd sensitivity 40000 1 1 1 1 1	1			x_NO a1+e_sd1	0.0% 1 0.5%	1 40000 0 0 0	50000	0 0.5 250 0.25 0.5	r

										_
4	40000									
set	40000									_
span	50000									
C_cyl	98100	ppb								
										_
	1									_
	-									_
	-					-				_
	-									
										_
_NH3=(C	C_cyl*Q_cyl	+Q_zero*C_	zero)/(Q_c	yl+Q_zero)						
	ε	16682.4	ppb							
				sensitivity	sensitivity	%error	setpoint	full scale	actual erro	r
		C_cyl		0.407747	Q_cyl/(Qcyl+Q_zero)	1%			981	
	İ	Q_cyl		4444.444	(C_cyl-C_zero)*Q_zero/(Q_cyl+Q_zero)^2		3.669725		3.750078	_
		Q_zero	0.133985		(C_zero-C_cyl)*Q_zero/(Q_cyl+Q_zero)^2		5.330275		0.133985	
	1	C_zero		0.592253	Q zero/(Qcyl+Q zero)	-	0.000270		0.100000	_
		5_2610	0.5	0.002200	Q_2610/(QCy11Q_2610)	_	- 0		0.5	_
o. (I=\/	0.41.641.60									_
cyi=v	cyl+{e1+e2}									_
		0.750070								_
	ε	3.750078								
				sensitivity	sensitivity	%error	setpoint	full scale	actual erro	ı۲
		V_cyl	0.020788	1	1				0.020788	
		e1	3.75	1	1	75.00%		5	3.75	
		e2	0.0125	1	1	0.25%		5	0.0125	
cvl=V+	{e_offset+e	gain}								_
,										_
	ε	0.020788	Volts							_
	6			as maltivity	as maidivite.	0/		full seels		_
	-			sensitivity	sensitivity	%error			actual erro)r
		V	0	1	1	0.0%	3.669725		0	_
	-	e_offset	0.004	1	1		0		0.004	_
		e_gain	0.0204	1	1	0.002	1	10.2	0.0204	
_zero=V	/_zero*3+{e	1+e2}								
	ε	0.133985	L/min							
			error (1sd	sensitivity	sensitivity	%error	setpoint	full scale	actual erro	r
		V_zero	0.020788		3				0.020788	_
		e1	0.1125	1	1	0.75%		15		_
		e2	0.0375	1	1	0.75%		15		_
	_	UZ	0.0375	1	'	0.25%		15	0.0373	_
	I to offert:	a asia)								_
_zero=V	'+{e_offset+	e_gain}				_				_
	ε	0.020788								
			error (1sd	sensitivity	sensitivity	%error			actual erro	r
		e_gain	0.0204	1	1	0.002		10.2		
		V	0	1	1		1.776758		0	_
		e_offset	0.004	1	1		0		0.004	_
				-						

4	40004.54					
set	40324.54					
span	100000					
C_cyl	49700	ppb				
	1					
	1					
		-				
. NOv-(0	` aud*O aud	 	=ara\/(O a	udi O =oro)		
(_INOX=(C	_cyl Q_cyl	+Q_zelo C	_zeio)/(Q_0	yl+Q_zero)		
		750 0555				
	ε	750.3555				
			error (1sd		sensitivity %error setpoint full scale	
		C_cyl		0.811359	Q_cyl/(Qcyl+Q_zero) 1% 49700	497
		Q_cyl		4480.505	(C_cyl-C_zero)*Q_zero/(Q_cyl+Q_zero)^2 7.302231	0.044662
		Q_zero	0.133985	-4480.5	(C_zero-C_cyl)*Q_zero/(Q_cyl+Q_zero)^2 1.697769	0.133985
		C_zero	0.5	0.188641	Q_zero/(Qcyl+Q_zero) 0	0.5
cyl=V c	yl+{e1+e2}					
	ε	0.044662	L/min			
			error (1sd	sensitivity	sensitivity %error setpoint full scale	actual error
		V_cyl	0.020788	1	1	0.020788
		e1	0.0375	1	1 0.75% 5	
	-	e2	0.0375	1	1 0.25% 5	
		62	0.0125	- 1	1 0.25%	0.0125
	((+ + -					
v_cyl=v+	{e_offset+e	_gain}				
	ε	0.020788				
			error (1sd		sensitivity %error setpoint full scale	
		V	0	1	1 0.0% 7.302231	0
		e_offset	0.004	1	1 0	0.004
		e_gain	0.0204	1	1 0.002 1 10.2	0.0204
2_zero=V	_zero*3+{e	1+e2}				
	ε	0.133985	L/min			
			error (1sd	sensitivity	sensitivity %error setpoint full scale	actual error
		V_zero	0.020788	3	3	0.020788
		e1	0.1125	1	1 0.75% 15	
		e2	0.1125	1	1 0.75% 15	
		62	0.03/5	- 1	0.25% 15	0.0373
/ =or	I fo off1:	0.001-7				
_zero=V	+{e_offset+	e_gain}				
	ε	0.020788				
			error (1sd	sensitivity	sensitivity %error setpoint full scale	
		e_gain	0.0204	1	1 0.002 10.2	0.0204
		V	0	1	1 0.0% 0.565923	0
		e_offset	0.004	1	1 0	0.004

set	40000	nnh				
span	50000					
C_cyl	49300					
C_Cyl	49300	ppp				
NO-C	cyl*Q_cyl+	O 70r0*C	70r0\/(\O_0\	(I+O zoro)		
K_INO=(C_	cyi Q_cyi+	Q_Zelo C_	Zeio)/(Q_cy	/I+Q_ZeI0)		
		700 EE70				
	ε	763.5576				
		0 1		sensitivity	sensitivity %error setpoint full scale	
		C_cyl		0.811359	Q_cyl/(Qcyl+Q_zero) 1% 49300	493
		Q_cyl		4444.444	(C_cyl-C_zero)*Q_zero/(Q_cyl+Q_zero)*2 7.302231	0.044662
		Q_zero		-4444.44	(C_zero-C_cyl)*Q_zero/(Q_cyl+Q_zero)^2 1.697769	0.139358
		C_zero	0.5	0.188641	Q_zero/(Qcyl+Q_zero) 0	0.5
q_cyl=V_c	yl+{e1+e2}					
	ε	0.044662	L/min			
			error (1sd	sensitivity	sensitivity %error setpoint full scale	actual error
		V_cyl	0.020788		1	0.020788
		e1	0.0375		1 0.75% 5	
		e2	0.0125		1 0.25% 5	
		62	0.0123	'	1 0.2370	0.0123
\/ o\/=\/+(e_offset+e_	aninì				
v_cyi=v+{	e_onser+e_	_gairi}				
		0.000700				
	ε	0.020788				
				sensitivity	sensitivity %error setpoint full scale	
		V	0		1 0.0% 7.302231	0
		e_offset	0.004		1 0	0.004
		e_gain	0.0204	1	1 0.002 1 10.2	0.0204
Q_zero=V	_zero*3+{e1	+e2}				
	ε	0.139358	L/min			
				sensitivity	sensitivity %error setpoint full scale	actual error
		V_zero	0.0244		3	0.0244
		e1	0.1125		1 0.75% 15	
		e2	0.0375		1 0.75% 15	
		U	0.0073	'	1 0.23 /6 13	0.0373
/ zoro=\/:	+{e_offset+e	agin)				
/_zero=V-	-{e_0iiset+6	=_yam}				
	ε	0.0244				
				sensitivity	sensitivity %error setpoint full scale	
		e_gain	0.0204		1 0.002 10.2	
		V	0		1 0.0% 0.565923	0
						0.004
		e_offset	0.004	1	1 0	0.004

/Afi*VC*40.9*MW 0.327054 FR Afi VC MW	error (1sd 0.133985 0 1.887742	sensitivity 2.431159 3.250459	0.327	ug/m2/s		ug/m2/s	3.787%			
0.327054 FR Afl VC	error (1sd 0.133985 0 1.887742	2.431159 3.250459					9/orror (15			
0.327054 FR Afl VC	error (1sd 0.133985 0 1.887742	2.431159 3.250459				concitivity	9/orror /15			
FR Afl VC	error (1sd 0.133985 0 1.887742	2.431159 3.250459				concitivity	9/orror (45			
Afl VC	0.133985 0 1.887742	2.431159 3.250459				eoneitivity	9/orror /19			
Afl VC	0 1.887742	3.250459				ac ii ai u v i ty	//error (13	setpoint	full scale	actual error
VC	1.887742					40.9*VC*MW/1000/60/Afl		7		0.133985
						FR/1000/60*VC*40.9*MW		0.191		0
MW		0.015521				FR/1000/60/Afl*40.9*MW		40		1.887742
	0	0.999302				FR/1000/60/Afl*VC*40.9		17.03		0
'3+{e1+e2}										
0.133985										
							%error	setpoint	full scale	
		-				•				0.020788
						•				
e2	0.0375	1				1	0.25%		15	0.0375
fset+e_gain}										
0.020788	Volts									
	error (1sd	sensitivity				sensitivity	%error	setpoint	full scale	actual error
e_gain	0.0204	1				1	0.002	0	10.2	0.0204
V	0	1				1	0.0%	2.333333		0
e_offset	0.004	1				1		0		0.004
	0.133985 V_zero e1 e2 fset+e_gain} 0.020788 e_gain V	0.133985 L/min error (1sd V_zero 0.020788 e1 0.1125 e2 0.0375 [set+e_gain] 0.020788 Volts error (1sd e_gain 0.0204 V 0	0.133985 L/min error (1sd sensitivity V_zero 0.020788 3 e1 0.1125 1 e2 0.0375 1 fset+e_gain} 0.020788 Volts error (1sd sensitivity e_gain 0.0204 1 V 0 1	0.133985 L/min error (1sd sensitivity V_zero 0.020788 3 e1 0.1125 1 e2 0.0375 1 (set+e gain) 0.020788 Volts error (1sd sensitivity e_gain 0.0204 1 V 0 1	0.133985 L/min error (1sd sensitivity V_zero 0.020788 3 e1 0.1125 1 e2 0.0375 1 (set+e_gain) 0.020788 Volts error (1sd sensitivity e_gain 0.0204 1 V 0 1	0.133985 L/min error (1sd sensitivity V_zero 0.020788 3 e1 0.1125 1 e2 0.0375 1 (set+e_gain) 0.020788 Volts error (1sd sensitivity e_gain 0.0204 1 V 0 1	0.133985 L/min error (1sd sensitivity sensitivity V_zero 0.020788 3 3 3 e1 0.1125 1 1 1 e2 0.0375 1 1 1 fset+e gain} 0.020788 Volts error (1sd sensitivity sensitivity sensitivity e_gain 0.0204 1 1 1 V 0 1 1	0.133985 L/min error (1sd sensitivity sensitivity %error V_zero 0.020788 3 3 3 e1 0.1125 1 1 1 0.75% e2 0.0375 1 1 1 0.025% [set+e_gain] 0.020788 Volts error (1sd sensitivity sensitivity %error e_gain 0.0204 1 1 1 0.002 V 0 0 1 1 1 0.008	0.13385 L/min	0.133985 L/min